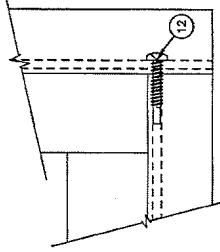
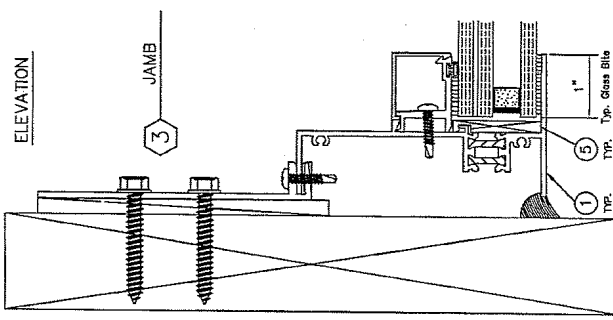
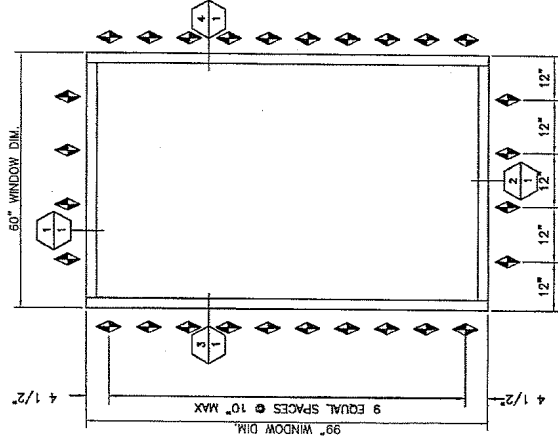


ITEM	# REQD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME	EFCO
2	4	14R9	Glazing Stop	EFCO
3	AS REQD	1880	F-ANCHOR 2" LONG	EFCO
4	AS REQD	1880	F-ANCHOR 2" LONG	EFCO
5	4	HN41	1/4" Setting Block	REED
6	4	HN41	1/4" Setting Block	REED
7	AS REQD	STKO	#8X3/4" TEK SCREW	REED
8	AS REQD	WAO9	BEAD VINYL	REED
9	AS REQD	WAO9	BEAD VINYL	REED
10	AS REQD	JJ44	JOINT SEALER	REED
11	AS REQD	JJ44	JOINT SEALER	REED
12	8	SLQ2	Glazing Stop Cover	EFCO
13	4	1450	Glazing Stop Cover	EFCO
14	AS REQD	JJ61	Silicone (295M)	REED
15				
16				

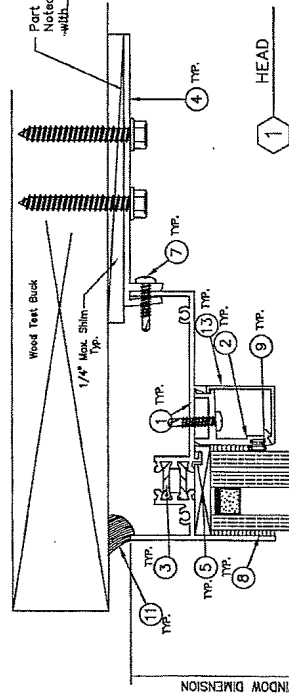


Test sample complies with these details.
Deviations are noted.

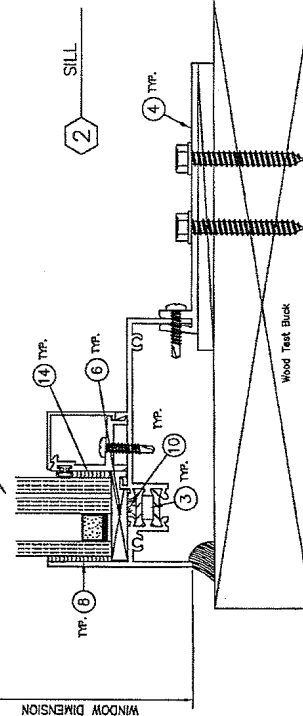
Report# 87165
Date 3/5/09 Tech JL



Part NO. 1880 Cut 2" Long And Placed
Noted On The Elevations Anchored With 2 #8 Wood Screws
with 1/4" penetration (typ.)



1.1 1/4" NOMINAL GLASS THICKNESS
1/4" CLEAR H.S.
.4375 A.S.
9/16" NOMINAL LAMINATED (1/4" H.S. -.075
VANCEVA-1/4" H.S.)



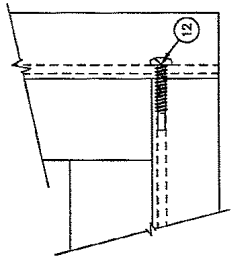
* DENOTES LOCK LOCATION
◇ DENOTES ANCHOR LOCATION

EFCO CORPORATION
1000 County Road - Monett, Missouri 65708

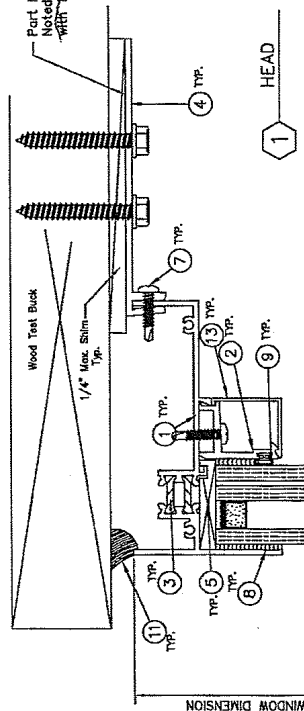
6621 FIXED WINDOW
1 ARGF MISSI F - VANCEVA

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REPORT# XXXX-XXX-XX
SHEET 1 of 1

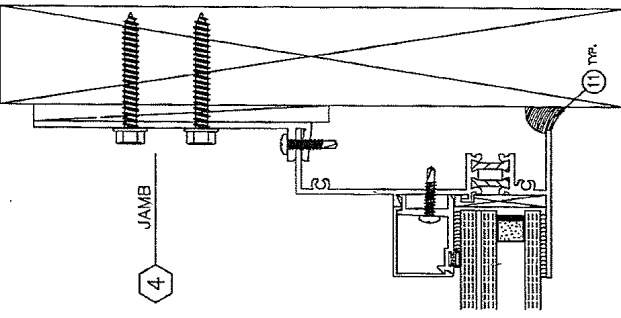
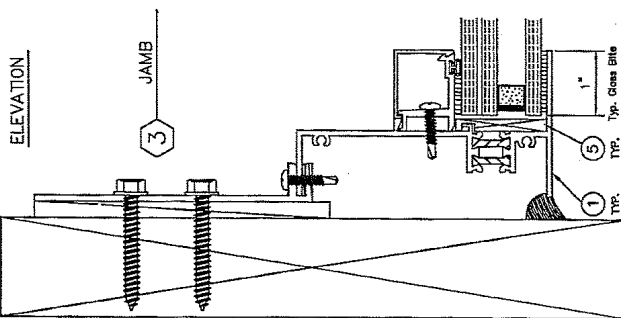
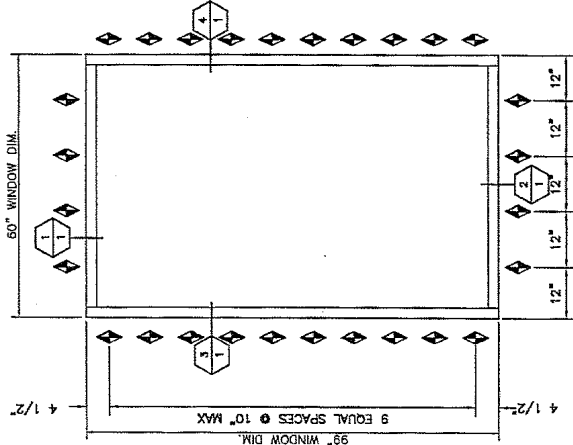
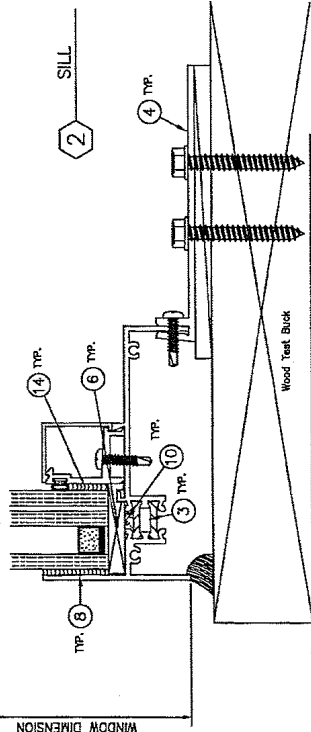
DRAWN BY MESS
DATE 2 00 0000
CHECKED BY
SCALE FULL
REV.



FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED



1 1/4" NOMINAL GLASS THICKNESS
1/4" CLEAR H.S.
.4375 A.S.
9/16" NOMINAL LAMINATED (1/4" H.S. - .090
PVB-1/4" H.S.)



* DENOTES LOCK LOCATION
▲ DENOTES ANCHOR LOCATION

DRAWN BY MESS
DATE 5-20-2008

CHECKED BY
DATE

REV.

SCALE
FULL

EFCO CORPORATION
1000 County Road - Monett, Missouri 65708

6621 FIXED WINDOW
1 ARCF MISS F - PVR

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REPORT #
XXXX-XXX-XX

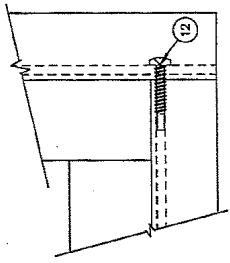
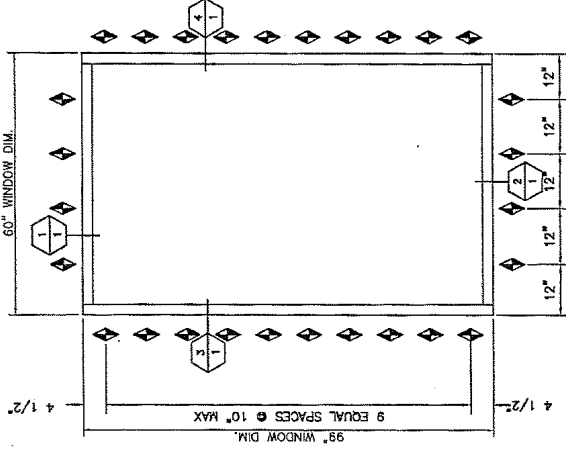
SHEET
1 OF 1

ITEM	# REQD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME	EFCO
2	4	14R9	Glazing Stop	EFCO
3	AS REQD	1	STRUT	
4	AS REQD	1880	F-ANCHOR 2" LONG	EFCO
5	4	HN40	1/4" Setting Block	REED
6	4	HN41	1/4" Glazing Block	REED
7	AS REQD	STK0	#8X3/4" TEK SCREW	
8	AS REQD	JU66	Back Bedding (285MB)	Beddoflex
9	AS REQD	WA09	BEAD VINYL	Beddoflex
10	AS REQD	JJ44	JOINT SEALER	Beddoflex
11	AS REQD	JU61	SILICONE SEALANT	Beddoflex
12	8	SLQ2		
13	4	14SQ	Glazing Stop Cover	EFCO
14	AS REQD	JU61	Silicone (285M)	Beddoflex
15				
16				

Architectural Testing

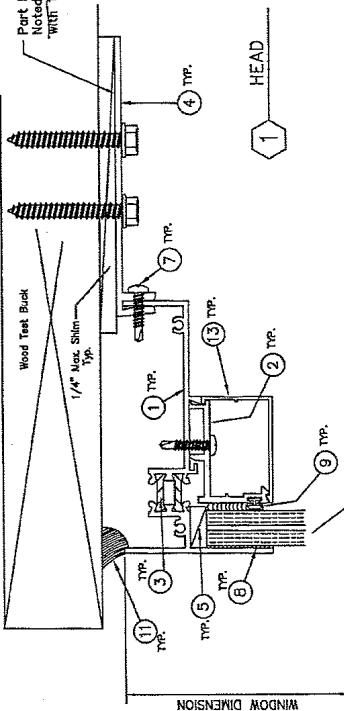
Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech 76

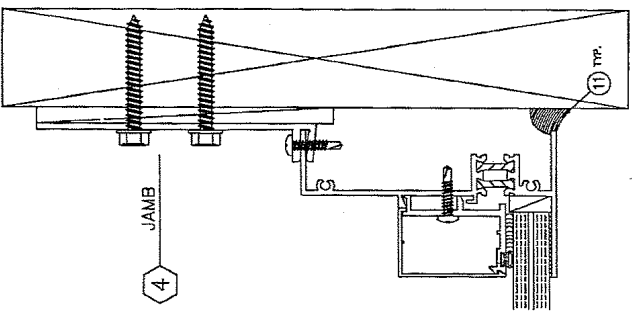
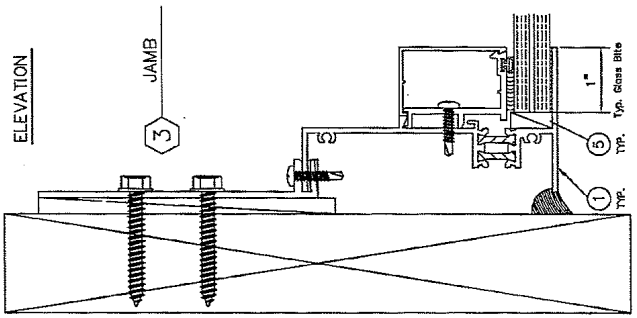
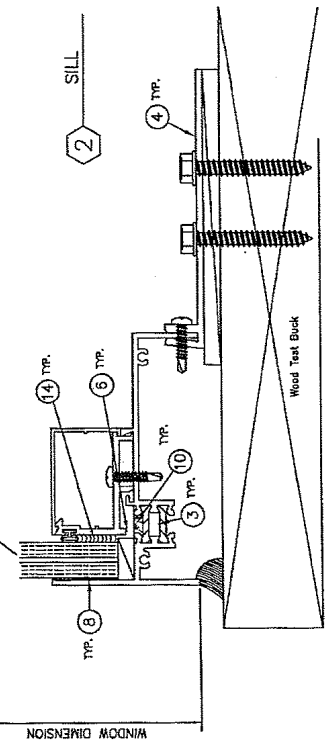


FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED

Part NO. 1880 Cut 2" Long And Placed @ Locations And As
Noted On The Elevations Anchored With 2 #4 Wood Screws
With 1/2" Penetration (Typ.)



9/16" NOMINAL LAMINATED (1/4" H.S. - 075
Veneer-1/4" H.S.)



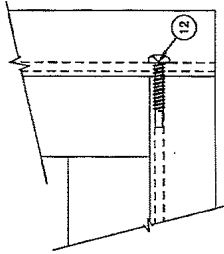
ITEM	#	RECD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME		EFCO
2	4	1875	Glazing Stop		EFCO
3	AS REQD		1 STRUT		
4	AS REQD	1880	F-ANCHOR 2" LONG		EFCO
5	4	HNT5	1/4" Setting Block		REED
6	4	HEQ5	1/4" Glazing Block		REED
7	AS REQD	STK0	#8X3/4" TEK SCREW		
8	AS REQD	JU66	Back Bedding (295MB)		Bedolux
9	AS REQD	WA09	BEAD VINYL		Bedolux
10	AS REQD	JU44	JOINT SEALER		Bedolux
11	AS REQD	JU61	SILICONE SEALANT		Bedolux
12	8	SLQ2			
13	4	1876	Glazing Stop Cover		EFCO
14	AS REQD	JU61	Silicone (295M)		Bedolux
15					
16					



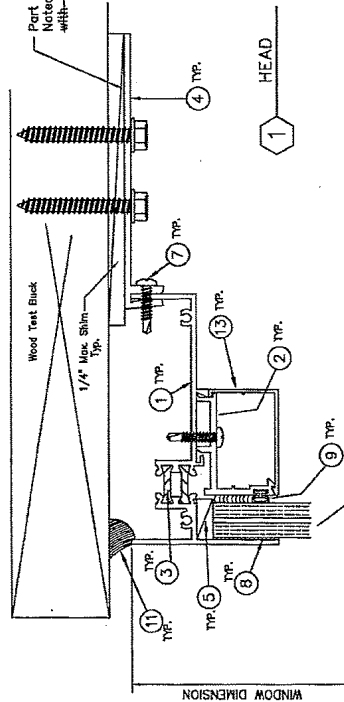
Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech JK

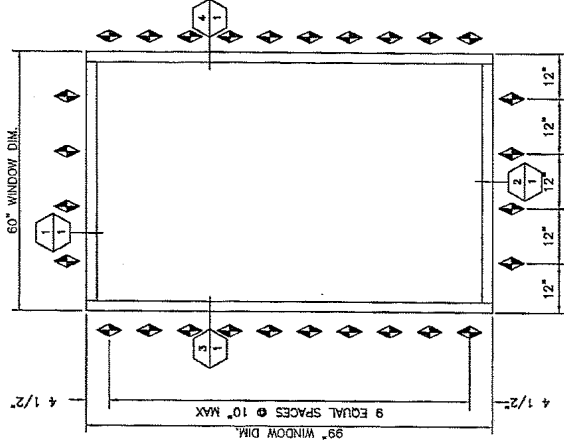
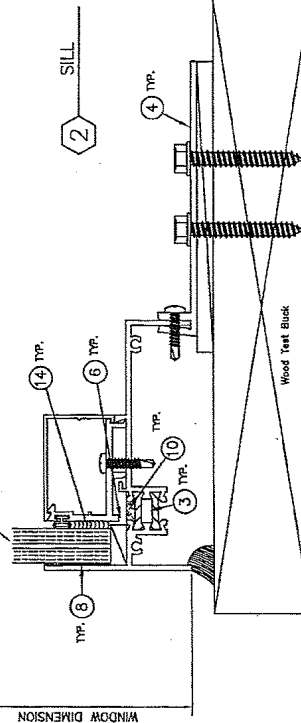
* DENOTES LOCK LOCATION
♦ DENOTES ANCHOR LOCATION



FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED



9/16" NOMINAL LAMINATED (1/4" H.S. - 080
PVB-1/4" H.S.)



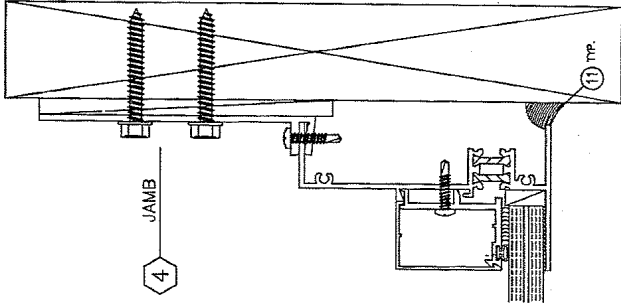
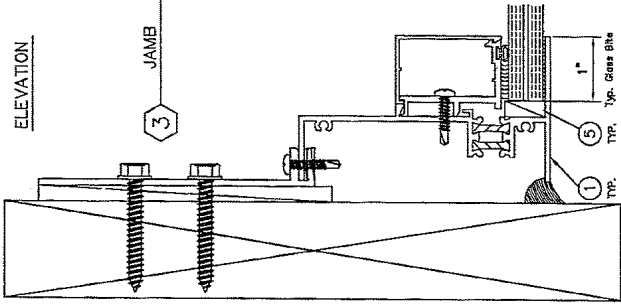
Part NO. 1880 Out 2" Long And Placed
Noted On The Elevations Anchored With 2 #4 Wood Screws
with 1/2" penetration (Typ.)

Architectural Testing
Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech JK

ITEM	# REQD	PART #	DESCRIPTION	MFG.
1	4	IF75	FRAME	EFCO
2	4	1825	Glazing Stop	EFCO
3	AS REQD	1	STRUT	
4	AS REQD	1880	F-ANCHOR 2" LONG	EFCO
5	4	HN15	1/4" Setting Block	REED
6	4	HE05	1/4" Glazing Block	REED
7	AS REQD	STK0	#BX3/4" TEK SCREW	
8	AS REQD	J166	Back Bedding (295MB)	Bondflex
9	AS REQD	WA09	BEAD VINYL	Bondflex
10	AS REQD	JJ44	JOINT SEALANT	Bondflex
11	AS REQD	JJ61	SILICONE SEALANT	Bondflex
12	8	SLQ2		
13	4	1826	Glazing Stop Cover	EFCO
14	AS REQD	JJ61	Silicone (295SM)	Bondflex
15				
16				

ELEVATION



* DENOTES LOCK LOCATION
♦ DENOTES ANCHOR LOCATION

EFCO CORPORATION
1000 Country Road - Mount Pleasant, MS 39568

6621 FIXED WINDOW
1 1/2" x 1 1/2" x 1 1/2"

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REPORT# XXXX-XXX-XX
SHEET 1 OF 1

DRAWN BY MESS
CHECKED BY
DATE 5-00-2008
SCALE FULL
REV.

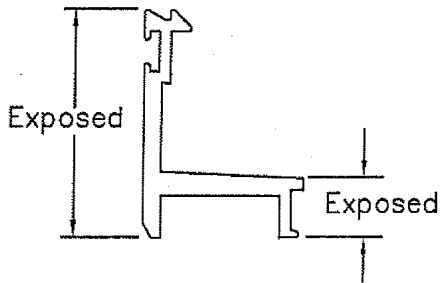
STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



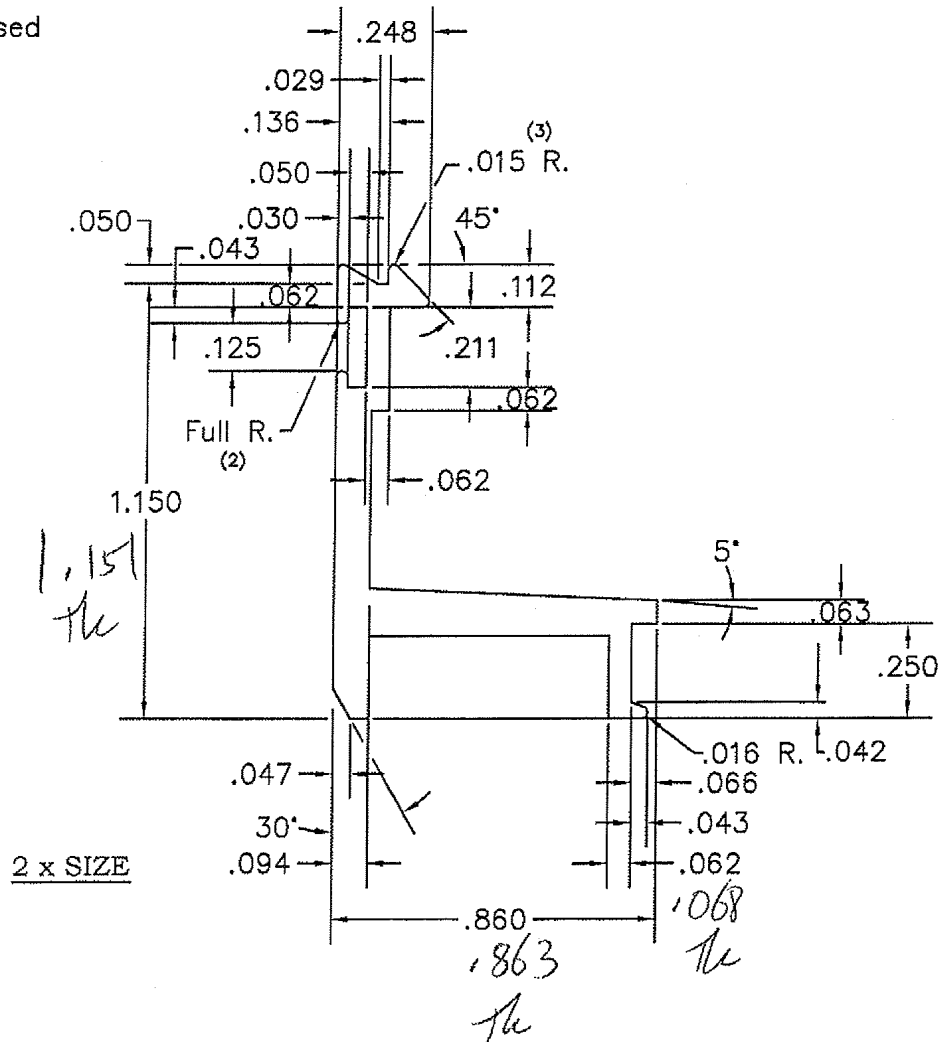
Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech TRH



ACTUAL SIZE



2 x SIZE

DO NOT SCALE PRINT

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MATERIAL: 6063-T6 ALUM.
WALL THICKNESS: .094 & AS NOTED
TOTAL PERIMETER: 5.157
Painted PERIMETER: 1.951
AREA: .217
WT/FT: .260
FACTOR: .20



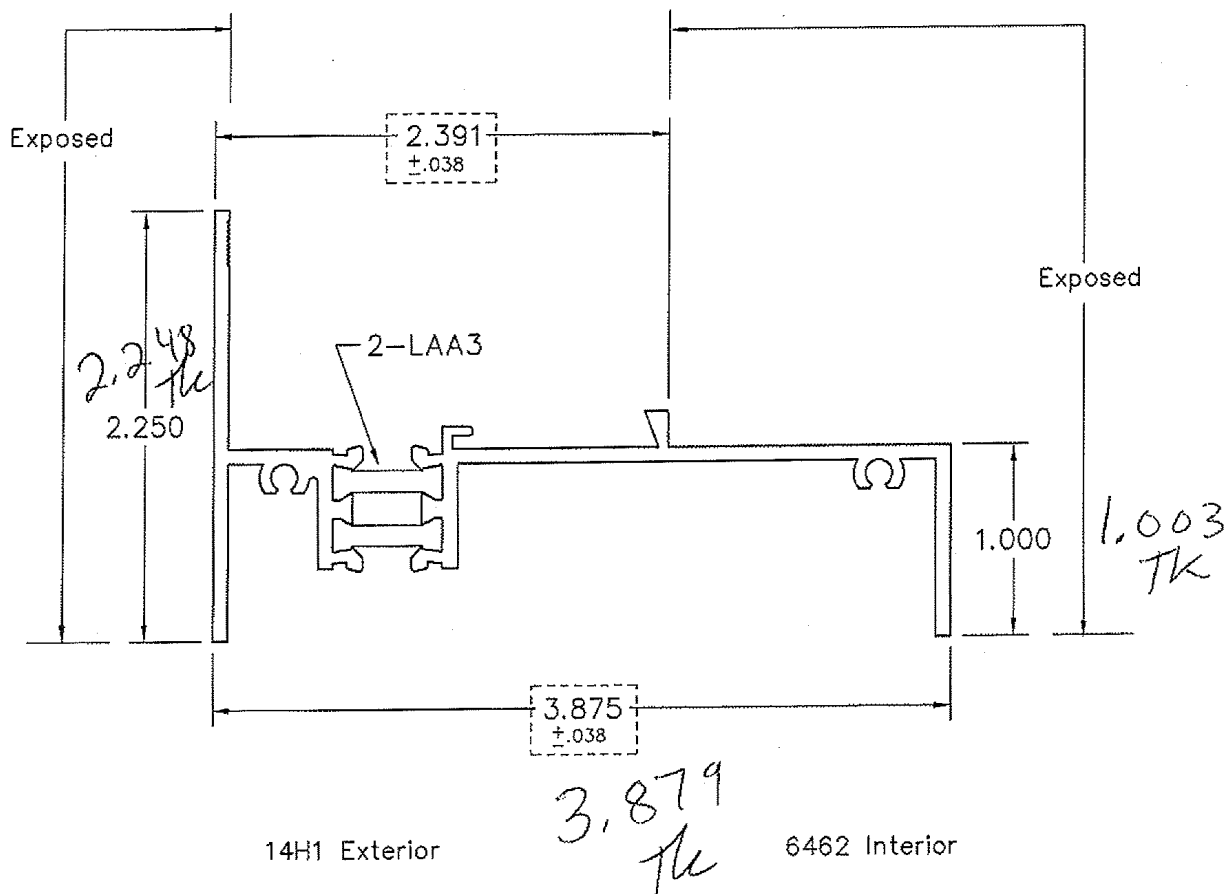
EFCO CORPORATION
1000 County Road
Monett, Missouri 65708
1-800-221-4169
Fax: 417-225-7212

DRAWN BY: TRH	REVISIONS W/ DATES:		
DATE: 10-6-06	Ⓐ Redesign Shape T.H. 10-5-06		
APPROVED: TRH	Ⓑ Added Exposed Surface T.H. 10-14-08		
DATE: 10-6-06			
SERIES: 6621	SCALE: AS NOTED	DIE CIRCLE: 2"	
TITLE: Glazing Stop		14R9	Re B

STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.

 **Architectural Testing**
Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech TK



1F75

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EFCO CORP.

1000 COUNTY ROAD
MONETT, MO. 65708

REVISIONS W/DATES:

DRAWN: Tim H.	Approved: Tim H.	SCALE: Full	TITLE Fixed Frame	NO. 1F75
DATE: 3-9-06	DATE: 3-9-06			

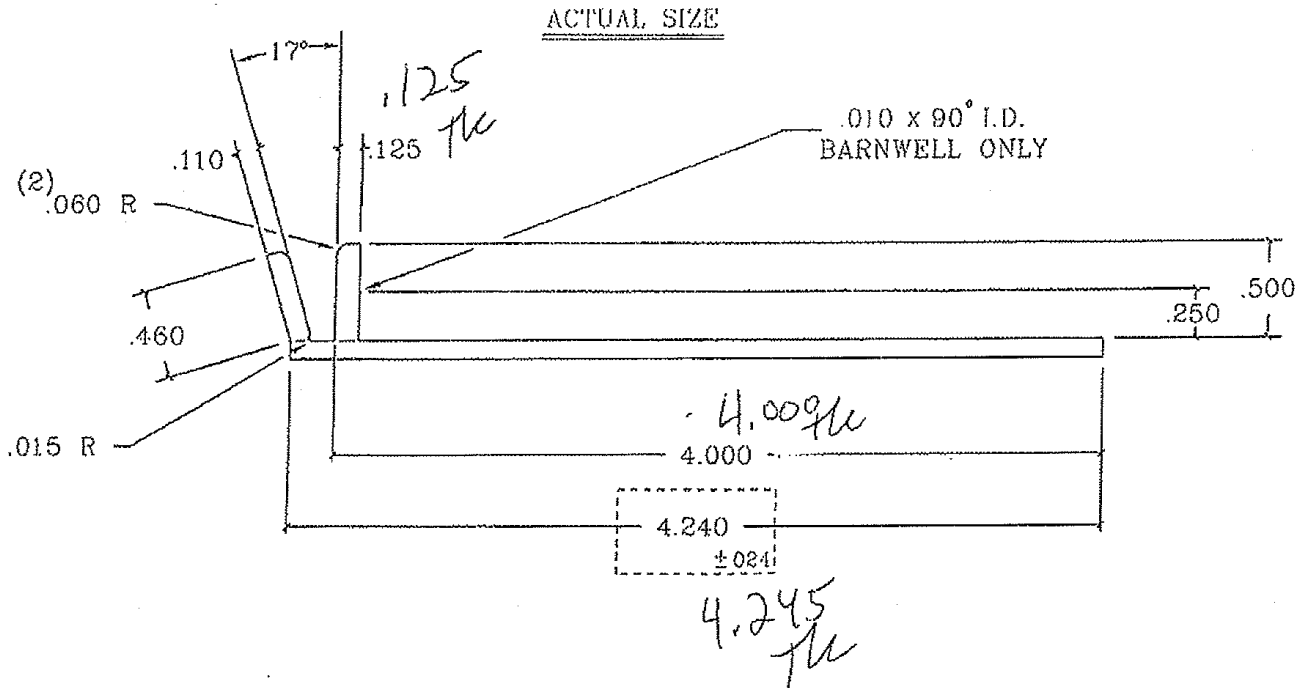
STD. EXTRUSION TOLERANCES AS DEFINED BY A
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech JK



NO EXPOSED SURFACES



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# _____
Date _____ Tech _____

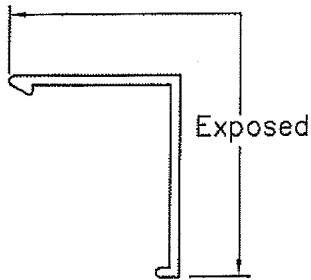
DO NOT SCALE PRINT

.010 x 90° I.D. MARK TO BE INCORPORATED
INTO DIE @ EFCO BARNWELL ONLY. EFCO
MONETT IS NOT TO HAVE I.D. MARK.

A C 2000 EFCO CORPORATION ALL RIGHTS RESERVED

MATERIAL: 6063-T1 ALUM.		EFCO CORP.		1000 COUNTY ROAD MONETT, MO. 65708	
WALL THICKNESS: .096 & AS NOTED					
PERIMETER: 10.586	④	K.BAKER	REVISIONS W/DATES:		
AREA: .520	A	DATE: 7-29-00	A ADDED BARNWELL I.D. NOTES & TOLERANCES, REDRAWN K.BAKER 7-29-00		
WT/FT: .624	A	APPROVED:	ORIGINAL DWN BY JOK 2-3-92		
FACTOR: 17		DATE:	SCALE: AS NOTED	DIE CIRCLE: 5"	
		TITLE	WINDOW CLIP		NO. 1880

STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



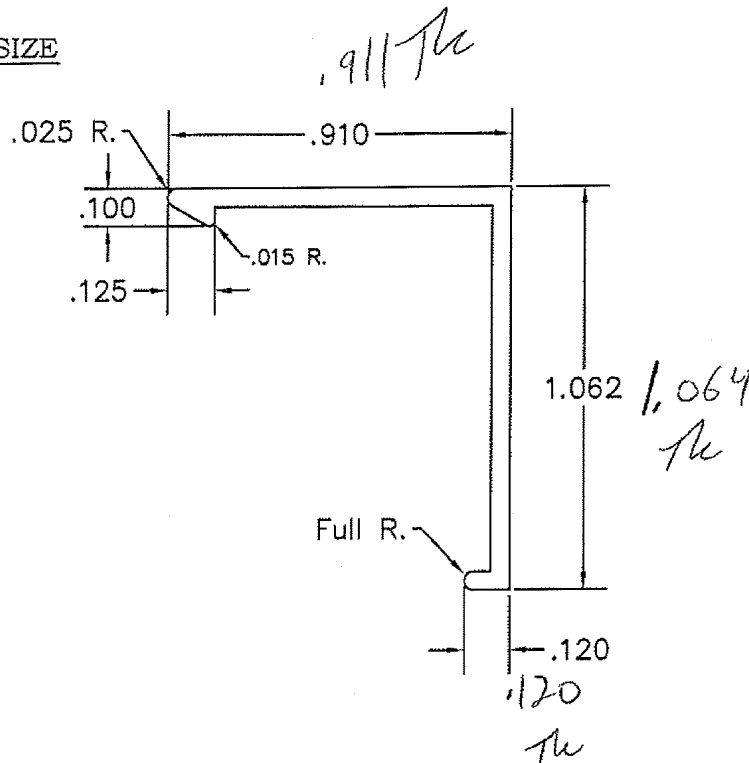
ACTUAL SIZE



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech TRH



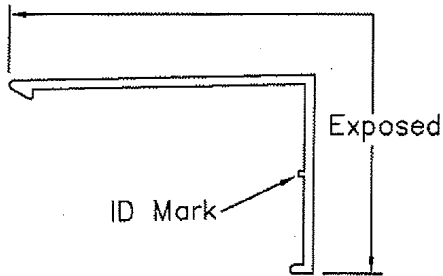
2 x SIZE

DO NOT SCALE PRINT

© 2006 EFCO CORPORATION ALL RIGHTS RESERVED

MATERIAL: 6063-T6 ALUM.	 EFCO CORPORATION 1000 County Road Monett, Missouri 65708 1-800-221-4169 Fax: 417-235-7313	DRAWN BY: TRH	REVISIONS W/ DATES:	
WALL THICKNESS: .050 & AS NOTED		DATE: 10-6-06		
TOTAL PERIMETER: 4.098		APPROVED: TRH		
Painted PERIMETER: 1.972		DATE: 10-6-06		
AREA: .102		SERIES: 6621	SCALE: AS NOTED	DIE CIRCLE: 2"
WT/FT: .122		TITLE: Glazing Stop Cover		
FACTOR: .34				

STD. EXTRUSION TOLERANCES AS DEFINED BY THE
ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



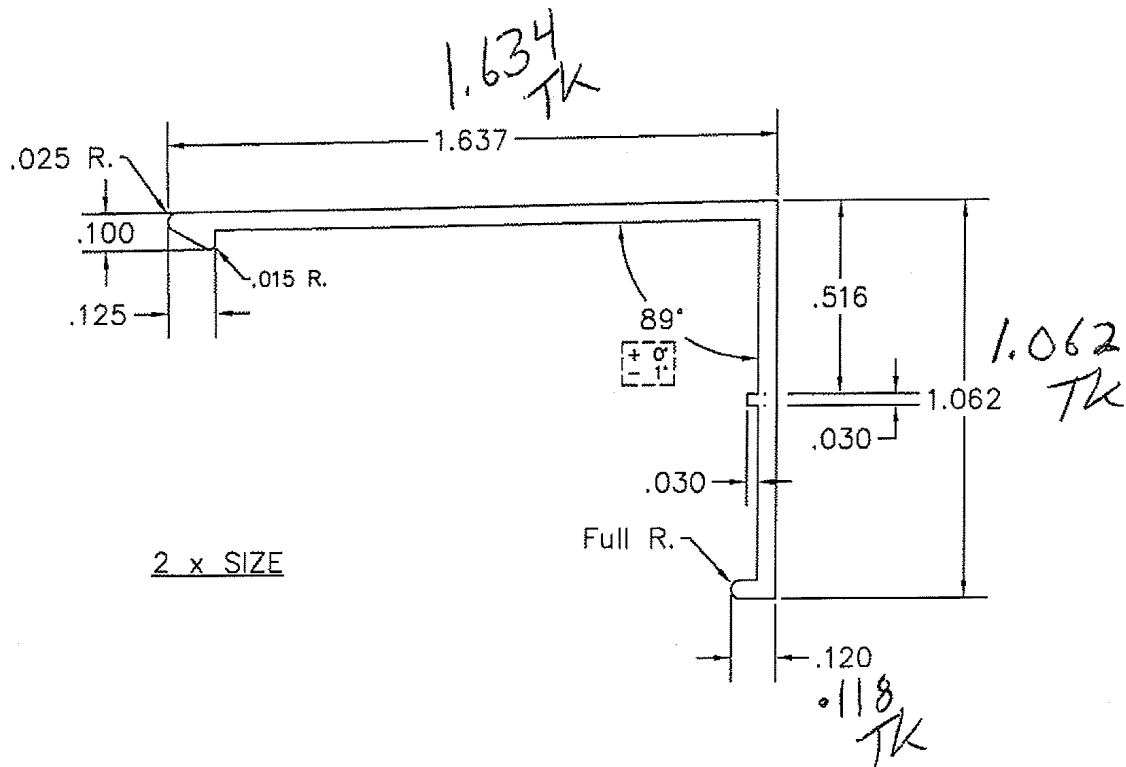
ACTUAL SIZE



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech TK



DO NOT SCALE PRINT

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MATERIAL: 6063-T6 ALUM.		 a Pella Company 1000 County Road Monett, Missouri 65708 1-800-221-4169 FAX: 417-235-7313	DRAWN BY: TRH	REVISIONS W/ DATES:	
WALL THICKNESS: .050 & AS NOTED			DATE: 3-28-08		
TOTAL PERIMETER: 5.610			APPROVED: TRH		
PAINTED PERIMETER: 2.699			DATE: 3-28-08	JOB REF. NO.: 9-0593-01	
AREA: .139	WT/FT: .167		SERIES: 6621	SCALE: AS NOTED	DIE CIRCLE: 2"
FACTOR: 34		TITLE: Glazing Stop Cover	DWG NO. 18Z6		

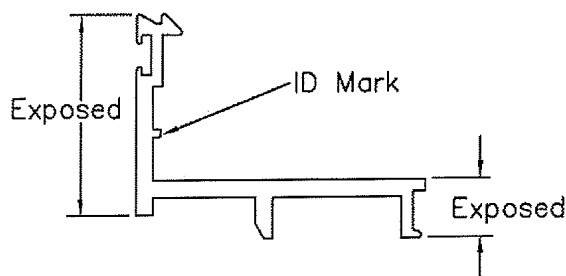
STD. EXTRUSION TOLERANCES AS DEFINED BY THE
ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



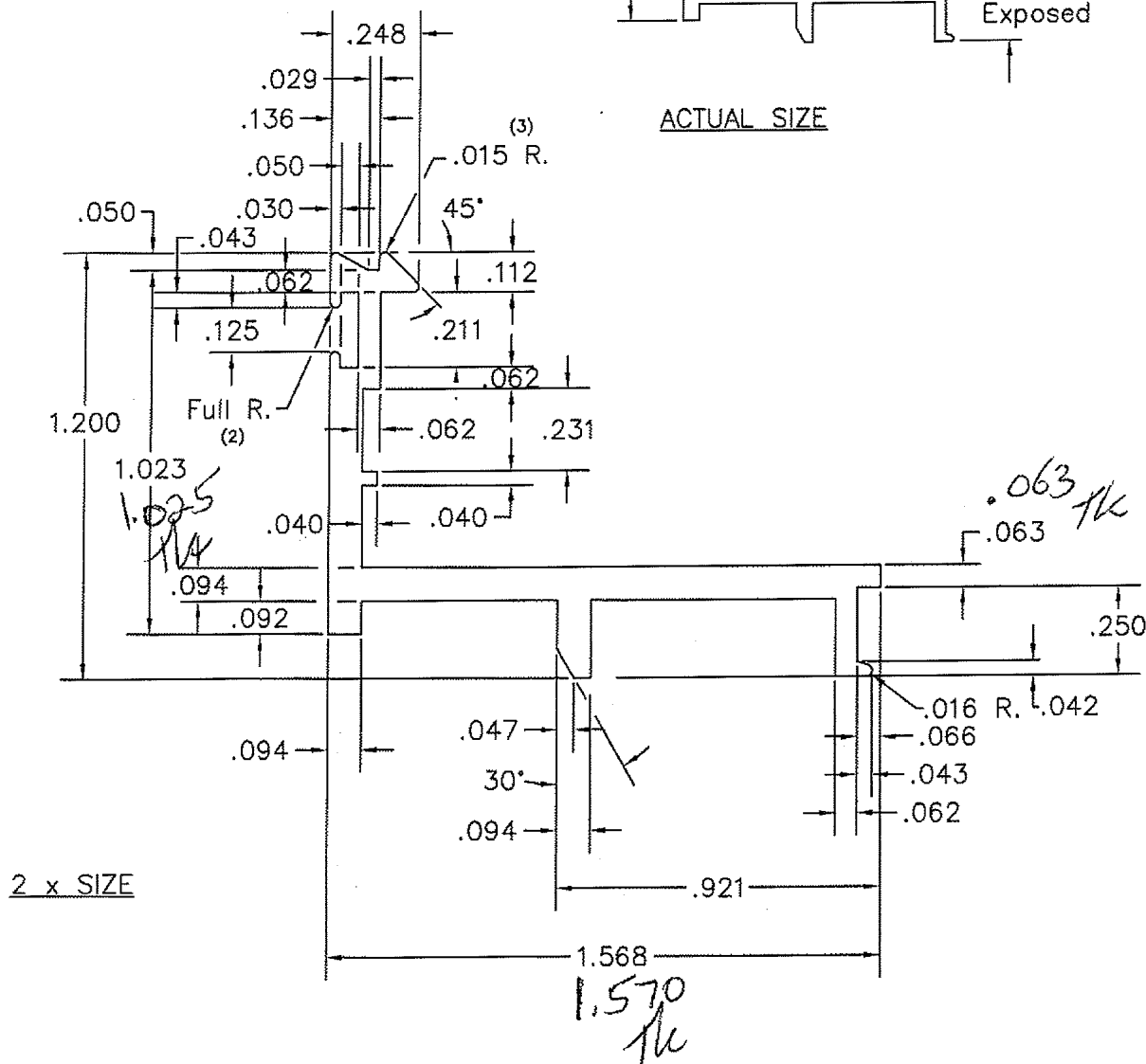
Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 87165
Date 3/5/09 Tech TK



ACTUAL SIZE



2 x SIZE

DO NOT SCALE PRINT

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MATERIAL: 6063-T6 ALUM.
WALL THICKNESS: .125 & AS NOTED
TOTAL PERIMETER: 6.870
Painted PERIMETER: 1.813
WT/FT: .337
AREA: .281
FACTOR: 20



1000 County Road
Monett, Missouri 65708
1-800-221-4169
FAX: 417-235-7313

DRAWN BY: TRH	REVISIONS W/ DATES: Ⓐ Added Exposed Surface T.H. 10-14-08		
DATE: 3-28-08			
APPROVED: TRH			
DATE: 3-28-08	JOB REF. NO.: 9-0593-01		
SERIES: 6621	SCALE: AS NOTED	DIE CIRCLE: 2"	
TITLE: Glazing Stop		DWG NO. 18Z5	Rev A